

Factory Reset - Cycle Watchdog Timer Reset.txt

If your machine is giving you a "Cycle Timeout" message soon after the "start" button is pressed then you will need to do a "Factory Reset" (Steps A, B, and C)

If the cycle times out about 2 minutes after you start the cycle then all you need to do is increase the cycle watchdog timer. (Steps A and C)

Factory Reset procedure:

A. Enter password:

1. Press the menu button one time
2. Arrow down to go to "Password"
3. Arrow right to go into Password screen
4. Press MODE button to highlight the asterisks
5. Press the Menu button 4 times to enter 1111
6. Press enter (you should see ABC in the lower left)

B. Factory Reset:

1. Enter password if not already done
2. From the Main Menu navigate up or down to Service/Debugging
3. Arrow right to go into service/debugging menu
4. Arrow down to Factory Reset
5. Arrow right to go into Factory Reset
6. Press Mode button to highlight OFF
7. Arrow up to change from off to on
8. Press enter (on will change back to off)

C. Reset Cycle Watchdog Timer:

1. Enter password if not already done
2. From the Main Menu navigate up or down to Advanced Parameters
3. Arrow right into Advanced parameter
4. Arrow down to Timers
5. Arrow right into Timers
6. Arrow down to Cycle Watchdog Timer
7. Press Mode button twice to highlight the value
8. Arrow up/down to set value to (300)
9. Press enter to set the value

Note:

If you had to do a "Factory Reset" ALL of the setting of the machine will be reset, including the number of wraps, carriage speed, top/bottom wrap first, ETC.

You will need to change these settings individually to conform to the wrap style your product requires.